

	Application							Materials						Properties					
Q8 Bach Product Type	General machining	Deep hole drilling	Broaching	Gear shaping & cutting	Honing	Thread rolling	Grinding	Carbon steel	Steel	Stainless steel & nickel alloys	Aluminium	Copper alloys	Exotic alloys	Lubricity	Active sulphur EP	Chlorine EP additive	Viscosity, cSt @ 40°C	Flash point, COC (°C)	Copper corrosion

Ester based

Q8 Bach XNRG 15	★★★★	★★★★	★★	★	★	★★	★	★★★★	★★★★	★★★★	★★★★	★★★★	★★	★★★★			15	212	1
Q8 Bach XNRG 25	★★★★	★	★★★★	★★		★★	★	★★★★	★★★★	★★★★	★★★★	★★★★	★★	★★			26	253	1
Q8 Bach XNRG 44	★★★★	★★	★★★★	★★★★	★	★★★★	★	★★★★	★★★★	★★★★	★		★★★★	★★			45	304	1