VISOR® Color

Vision sensor for the most precise object detection





The same or not the same? The VISOR® Color detects even the smallest of color nuances more reliably than the human eye. This allows, for example, the detection of color deviations

or the sorting of parts by color.



Incorrect occupancy ruled out:

The VISOR® Color combines color and object detection in a single device and can therefore simultaneously inspect occupancy of the blister for completeness and for occupancy with the correct color.

HIGHLIGHTS OF THE VISOR® COLOR

- Improved object detection through additional color information
- Powerful color detection, even with the smallest of color nuances or self-illuminating components
- · Powerful part finding and tracking
- Highly accurate evaluation via 1.3 megapixel color chip
- Up to 6 digital switching outputs (another 32 with IO box)
- User-friendly configuration and viewer software with graded user rights and online help



All LEDs in the right place?

A unique performance feature of vision color sensors is the detection of active (self-illuminating) colors. For example, displays in the automotive industry or electronic components can be inspected for correct placement with the VISOR®



Color is an important feature for detecting and differentiating between objects during the production process. Whether colored marks in quality assurance, colored printing or labels, LEDs or display elements, the occupancy of cable harnesses, or the browning level of baked goods – industry is much more colorful than is generally assumed.

Classic color sensors are limited to the detection of passive colors, i.e. of object colors or colored marks – they have to give up when confronted with self-illuminating objects. The VISOR® Color vision color sensor from SensoPart knows no such restrictions – it not only "sees" objects of any shape and color, but also provides additional information on color intensity and the position of the particular object. It can also represent an alternative to conventional contrast sensors for

determining grey values and contrast differences when other object features are to be evaluated simultaneously.

The comprehensive calibration functions range from a simple scaling factor via the correction of image and lens distortions at a mouse click through to a point pair list for robot applications.

The upgrade to color is easy

The new generation of VISOR® Color vision color sensors not only supports color detection but also all the performance features of the VISOR® object sensor. The operating concept of the two vision sensors is identical – there are just three additional detectors for color detection with corresponding configuration possibilities. The introductory effort for those switching from the VISOR® object sensor is thus minimal – when will you put more colors into your applications?

VISOR® Color – product overview					
	Product variant	Resolution	Focal length	Integrated illumination	Page
V20C-CO-A2-xx	Advanced	1280 x 1024 pixels	12 mm	White	168
V20C-CO-A2-xx	Advanced	1280 x 1024 pixels	C-mount	None	170
V10C-CO-S2-xx	Standard	736 x 480 pixels	6 mm	White	172
V10C-CO-S2-xx	Standard	736 x 480 pixels	12 mm	White	174
V10C-CO-A2-xx	Advanced	736 x 480 pixels	6 mm	White	176
V10C-CO-A2-xx	Advanced	736 x 480 pixels	12 mm	White	178
V10C-CO-A2-xx	Advanced	736 x 480 pixels	25 mm	White	180
V10C-CO-A2-xx	Advanced	736 x 480 pixels	C-mount	None	182

Advanced vision sensor for object detection, color, 12 mm











EtherNet/IP

- Object detection in color with 1.3 mega pixel resolution
- Reliable detection of very slight color nuances or self-illuminating components
- · Powerful part finding and tracking
- User-friendly configuration and viewer software with hierarchical user rights
- Real-world engineering units and robot coordinates at a mouse click
- Encoder input

Optical data		Functions	
Resolution	1280 x 1024 pixels	Number of jobs / detectors	max. 255 / max. 255
CMOS	1/1.8", color	Detectors	Contour, pattern comparison, calliper,
Integrated lens, focal length	12 mm, adjustable focal position		BLOB, contrast, brightness, grey level,
Adjustment range	30 mm to infinity		color value, color area, color list
Integrated illumination	White LEDs	Properties	Position tracking: X/Y and orientation
Minimum field of view, X xY	16 x 13 mm ²		pattern comparison / contour: teach- and detection of patterns and con- tours; calliper: distance between edge BLOB; grey threshold, brightness: eva- luation of brightness; contrast: evaluation of contrast; color area: two-dimensional color inspection wit adustable tolerance; color list: finding the most similar colors
		Typical cycle times ²	Typ. 20 ms pattern comparison; typ. 30 ms contour; Typ. 8 ms calliper; typ. 30 ms BLOB; typ. 2 ms brightness; typ. 2 m contrast; typ. 2 ms grey threshold; typ. 2 ms color value; typ. 30 ms color area; typ. 2 ms color list
Electrical data		Mechanical data	
Operating voltage, +U _B	18 26.4V DC¹	Dimensions	65 x 45 x 45 mm (without plug)
Current consumption	≤ 120 mA	Enclosure rating	IP 67
(without illumination and I/O)		Material, housing	Aluminium, plastic
Current consumption (without I/O)	≤ 200 mA	Material, front screen	Plastic
Protective circuits	Reverse-polarity protection, U _B /	Ambient temperature: operation	0 +50° C³
	short-circuit protection of all outputs	Ambient temperature: storage	-20 +60° C³
Power On Delay	Approx. 13 s after Power on	Weight	Approx. 160 g
Outputs	PNP / NPN (switchable)	Plug connections	Supply and I/O M12, 12-pin
Max. output current (per output)	50 mA, 100 mA (pin 12)		Ethernet M12, 4-pin
Inputs	PNP/NPN High $> U_B - 1 \text{ V, Low} < 3 \text{ V}$	Vilenation and income at mariet	Data M12, 5-pin FN 60947-5-2
Input resistance	> 20 kOhm	Vibration and impact resistance	EIN 60747-3-2
Encoder input Interfaces	High > 4V Ethernet (LAN), RS422, RS232, EtherNet/IP, PROFINET, SensoWeb		
Inputs/outputs	2 inputs, 4 outputs, 4 selectable inputs/outputs		

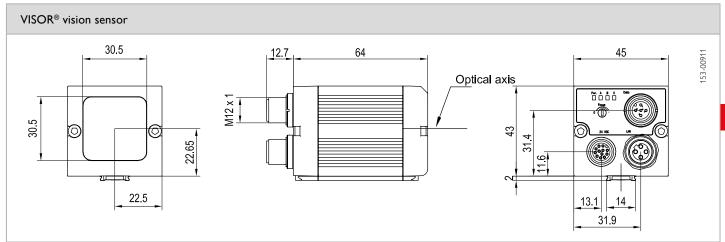
 $^{^{1}}$ Max. ripple < 5 V_{ss} 2

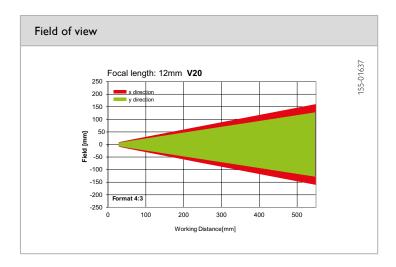
³ 80 % air humidity, non-condensing

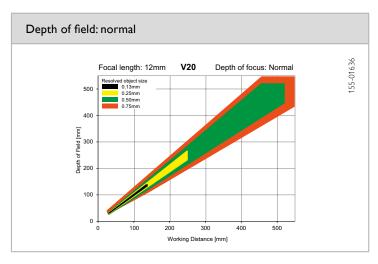
Illumination	Part number	Article number
White	V20C-CO-A2-W12	536-91020

 $^{^{2}}$ with VGA-resolution (640 \times 480 pixels)









Accessories			
Connection cables	From Page A-46		
Illumination	From Page A-33		
Brackets	From Page A-4		
Interface accessories	From Page A-53		

Advanced vision sensor for object detection, color, C-mount











EtherNet/IP

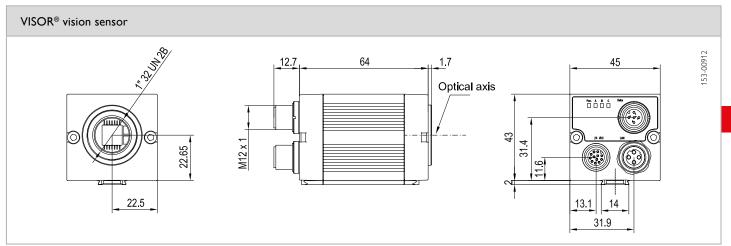
- Object detection in color with 1.3 megapixel resolution
- Reliable detection of very slight color nuances or self-illuminating components
- · Powerful part finding and tracking
- User-friendly configuration and viewer software with hierarchical user rights
- Real-world engineering units and robot coordinates at a mouse click
- Encoder input

Optical data		Functions			
Resolution	1280 x 1024 pixels	Number of jobs / detectors	max. 255 / max. 255		
CMOS	1/1.8", color	Detectors	Contour, pattern comparison, calliper,		
Integrated lens, focal length	C-Mount		BLOB, contrast, brightness, grey level,		
Adjustment range	Dependent on lens		color value, color area, color list		
Integrated illumination	None	Properties	Position tracking: X/Y and orientation		
Minimum field of view, X x Y	Dependent on lens		pattern comparison / contour: teach-in and detection of patterns an contours; calliper: distance between edges; BLOB; grey threshold, brightne evaluation of brightness; contrast: evaluation of contrast; color area: two-dimensional color inspection wit adustable tolerance; color list: finding the		
		Typical cycle times ²	Typ. 20 ms pattern comparison; typ. 30 ms contour; Typ. 8 ms calliper; typ. 30 ms BLOB; typ. 2 ms brightness; typ. 2 m contrast; typ. 2 ms grey threshold; typ. 2 ms color value; typ. 30 ms color area; typ. 2 ms color list		
Electrical data		Mechanical data	1		
Operating voltage, +U _B	18 26.4V DC ¹	Dimensions	65 x 45 x 45 mm (without plug)		
Current consumption	≤ 120 mA	Enclosure rating	IP 65 ³		
(without illumination and I/O)		Material, housing	Aluminium, plastic		
Current consumption (without I/O)	≤ 200 mA	Material, front screen	Plastic		
Protective circuits	Reverse-polarity protection, U _B /	Ambient temperature: operation	0 +50 °C⁴		
	short-circuit protection of all outputs	Ambient temperature: storage	-20 +60 °C⁴		
Power On Delay	Approx. 13 s after Power on	Weight	Approx. 160 g		
Outputs	PNP / NPN (switchable)	Plug connections	Supply and I/O M12, 12-pin		
Max. output current (per output)	50 mA, 100 mA (pin 12)		Ethernet M12, 4-pin		
Inputs	PNP/NPN High $> U_B-1 \text{ V, Low} < 3 \text{ V}$		Data M12, 5-pin		
Input resistance	> 20 kOhm	Vibration and impact resistance	EN 60947-5-2		
Encoder input	High > 4V				
Interfaces	Ethernet (LAN), RS422, RS232, EtherNet/IP, PROFINET, SensoWeb				
Inputs/outputs	2 inputs, 4 outputs, 4 selectable inputs/outputs				

¹ Max. ripple < 5 V_{ss} ²With VGA-resolution (640 x 480 Pixel) ³With LPT45 C-mount protective casing ⁴80 % air humidity, non-condensing

Part number	Article number
V20C-CO-A2-C	536-91021







	LO C 8	LO C 12	LO C 16	LO C 25	LO C 35	LO C 50	LO C 75
Focal length Article number	8 mm	12 mm	16 mm	25 mm	35 mm	50 mm	75 mm
	526-51513	526-51514	526-51515	526-51516	526-51525	526-51113	526-51116

Accessories		
Connection cables	From Page A-46	
Illumination	From Page A-33	
Lenses	From Page A-28	
Brackets	From Page A-4	
Interface accessories	From Page A-53	

Standard vision sensor for object detection, color, 6 mm











EtherNet/IP

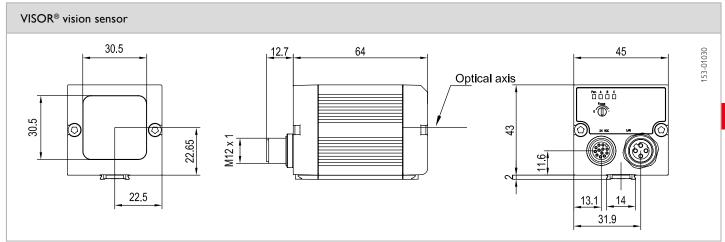
- Object detection in color
- Reliable detection of very slight color nuances or self-illuminating components
- · Powerful part finding and tracking
- User-friendly configuration and viewer software with hierarchical user rights

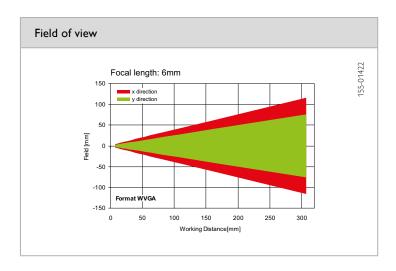
Optical data		Functions	
Resolution	736 x 480 pixels	Number of jobs / detectors	8 / 32
CMOS	1/3", color	Detectors	Position tracking X/Y and orientation
Integrated lens, focal length	6 mm, adjustable focal position		via contour inspection; color area
Adjustment range	6 mm to infinity	Properties	Position tracking X/Y and orientation
Integrated illumination	White LEDs		contour: teach-in and detection of contours: color area: two-dimension
Minimum field of view, X xY	5 x 4 mm ²		contours; color area: two-dimensions color inspection with adustable tole-rance
		Typical cycle times	Typ. 30 ms position tracking Typ. 30 ms color area
Electrical data		Mechanical data	
Operating voltage, +U _R	18 26.4V DC ¹	Dimensions	$65 \times 45 \times 45$ mm (without plug)
- B			IP 67
Current consumption	≤ 120 mA	Enclosure rating	IP 67
Current consumption (without illumination and I/O)		Enclosure rating Material, housing	Aluminium, plastic
Current consumption (without illumination and I/O) Current consumption (without I/O)	≤ 200 mA		•.
Current consumption (without illumination and I/O)	≤ 200 mA Reverse-polarity protection, U _B /	Material, housing	Aluminium, plastic Plastic 0 +50 °C²
Current consumption (without illumination and I/O) Current consumption (without I/O) Protective circuits	≤ 200 mA Reverse-polarity protection, U _B / short-circuit protection of all outputs	Material, housing Material, front screen Ambient temperature: operation Ambient temperature: storage	Aluminium, plastic Plastic
Current consumption (without illumination and I/O) Current consumption (without I/O) Protective circuits Power On Delay	≤ 200 mA Reverse-polarity protection, U ₈ / short-circuit protection of all outputs Approx. 13 s after Power on	Material, housing Material, front screen Ambient temperature: operation Ambient temperature: storage Weight	Aluminium, plastic Plastic 0 +50 °C² -20 +60 °C² Approx. 160 g
Current consumption (without illumination and I/O) Current consumption (without I/O) Protective circuits Power On Delay Outputs	≤ 200 mA Reverse-polarity protection, U _B / short-circuit protection of all outputs Approx. 13 s after Power on PNP / NPN (switchable)	Material, housing Material, front screen Ambient temperature: operation Ambient temperature: storage	Aluminium, plastic Plastic 0 +50 °C² -20 +60 °C² Approx. 160 g Supply and I/O M12, 12-pin
Current consumption (without illumination and I/O) Current consumption (without I/O) Protective circuits Power On Delay Outputs Max. output current (per output)	≤ 200 mA Reverse-polarity protection, U _B / short-circuit protection of all outputs Approx. 13 s after Power on PNP / NPN (switchable) 50 mA, 100 mA (pin 12)	Material, housing Material, front screen Ambient temperature: operation Ambient temperature: storage Weight Plug connections	Aluminium, plastic Plastic 0 +50 °C² -20 +60 °C² Approx. 160 g Supply and I/O M12, 12-pin Ethernet M12, 4-pin
Current consumption (without illumination and I/O) Current consumption (without I/O) Protective circuits Power On Delay Outputs	≤ 200 mA Reverse-polarity protection, U _B / short-circuit protection of all outputs Approx. 13 s after Power on PNP / NPN (switchable)	Material, housing Material, front screen Ambient temperature: operation Ambient temperature: storage Weight	Aluminium, plastic Plastic 0 +50 °C² -20 +60 °C² Approx. 160 g Supply and I/O M12, 12-pin
Current consumption (without illumination and I/O) Current consumption (without I/O) Protective circuits Power On Delay Outputs Max. output current (per output) Inputs	≤ 200 mA Reverse-polarity protection, U _B / short-circuit protection of all outputs Approx. 13 s after Power on PNP / NPN (switchable) 50 mA, 100 mA (pin 12) PNP/NPN High > U _B -1 V, Low < 3 V	Material, housing Material, front screen Ambient temperature: operation Ambient temperature: storage Weight Plug connections	Aluminium, plastic Plastic 0 +50 °C² -20 +60 °C² Approx. 160 g Supply and I/O M12, 12-pin Ethernet M12, 4-pin

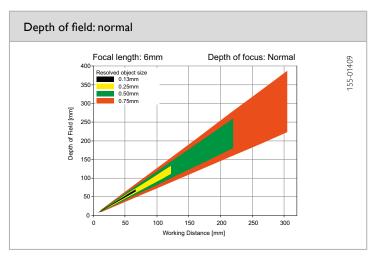
 $^{^{1}}$ Max. ripple $< 5 \, V_{ss}$ 2 80 % air humidity, non-condensing

Illumination	Depth of field	Part number	Article number
White	Normal	V10C-CO-S2-W6	535-91071









Accessories		
Connection cables	From Page A-46	
Illumination	From Page A-33	
Brackets	From Page A-4	
Interface accessories	From Page A-53	

Standard vision sensor for object detection, color, 12 mm











EtherNet/IP

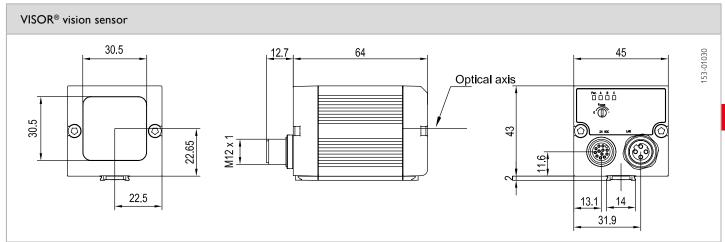
- Object detection in color
- Reliable detection of very slight color nuances or self-illuminating components
- · Powerful part finding and tracking
- User-friendly configuration and viewer software with hierarchical user rights

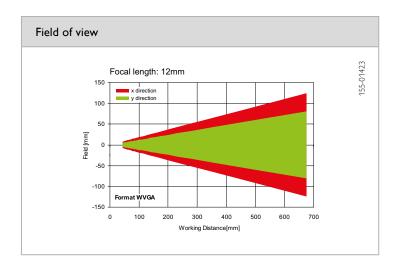
Optical data		Functions	
Resolution	736 x 480 pixels	Number of jobs / detectors	8 / 32
CMOS	1/3", color	Detectors	Position tracking X/Y and orientation
Integrated lens, focal length	12 mm, adjustable focal position		via contour inspection; color area
Adjustment range	30 mm to infinity	Properties	Position tracking X/Y and orientation
Integrated illumination	White LEDs		contour: teach-in and detection of contours; color area: two-dimension.
Minimum field of view, X xY	8 x 6 mm ²		color inspection with adustable tolerance
		Typical cycle times	Typ. 30 ms position tracking Typ. 30 ms color area
Electrical data		Mechanical data	
Operating voltage, +U _B	18 26.4V DC ¹	Dimensions	65 x 45 x 45 mm (without plug)
Current consumption	≤ 120 mA	Enclosure rating	<u>IP 67</u>
(without illumination and I/O)	- 200 A	Material, housing	Aluminium, plastic
Current consumption (without I/O) Protective circuits	≤ 200 mA	Material, front screen	Plastic
Protective circuits	Reverse-polarity protection, U _B / short-circuit protection of all outputs	Ambient temperature: operation	0 +50 °C²
Power On Delay	Approx. 13 s after Power on	Ambient temperature: storage	-20 +60 °C²
Outputs	PNP / NPN (switchable)	Weight	Approx. 160 g
	50 mA, 100 mA (pin 12)	— Plug connections	Supply and I/O M12, 12-pin Ethernet M12, 4-pin
	30 IIIA, 100 IIIA (piii 12)		
Max. output current (per output) Inputs	PNP/NPN High > U_{e} -1 V, Low < 3 V	Vibration and impact resistance	FN 60947-5-7
Max. output current (per output)		Vibration and impact resistance	EN 60947-5-2
Max. output current (per output) Inputs	PNP/NPN High > U _B -1 V, Low < 3 V	Vibration and impact resistance	EIN 60947-5-2

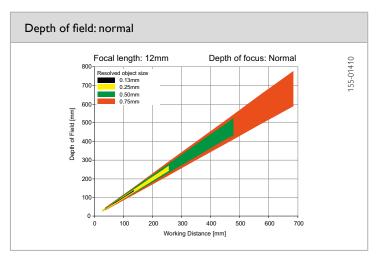
 $^{^{1}}$ Max, ripple $< 5 \, V_{ss}$ 2 80 % air humidity, non-condensing

Illumination	Depth of field	Part number	Article number
White	Normal	V10C-CO-S2-W12	535-91072









Accessories		
Connection cables	From Page A-46	
Illumination	From Page A-33	
Brackets	From Page A-4	
Interface accessories	From Page A-53	

Advanced vision sensor for object detection, color, 6 mm











EtherNet/IP

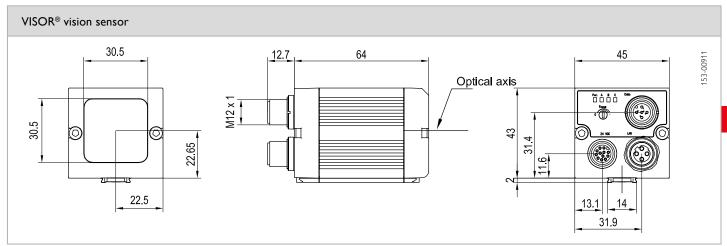
- Object detection in color
- Reliable detection of very slight color nuances or self-illuminating components
- · Powerful part finding and tracking
- User-friendly configuration and viewer software with hierarchical user rights
- Real-world engineering units and robot coordinates at a mouse click
- Encoder input

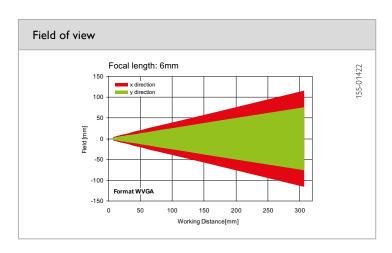
Optical data		Functions	
Resolution	736 × 480 pixels	Number of jobs / detectors	max, 255 / max, 255
CMOS	1/3", color	Detectors	Contour, pattern comparison, calliper,
Integrated lens, focal length	6 mm, adjustable focal position		BLOB, contrast, brightness, grey level,
Adjustment range	6 mm to infinity		color value, color area, color list
Integrated illumination	White LEDs	Properties	Position tracking: X/Y and orientation;
Minimum field of view, X x Y	5 x 4 mm ²	- , - , - , - , - , - , - , - , - , - ,	pattern comparison / contour: teach-in and detection of patterns and contours; calliper: distance between edges; BLOB; grey threshold, brightnes evaluation of brightness; contrast: evalu tion of contrast; color area: two-dimen sional color inspection with adustable tolerance; color list: finding the most similar colors
		Typical cycle times	Typ. 20 ms pattern comparison; typ. 30 ms contour; Typ. 8 ms calliper; typ. 30 ms BLOB; typ. 2 ms brightness; typ. 2 m contrast; typ. 2 ms grey threshold; typ. 2 ms color value; typ. 30 ms color area; ty 2 ms color list
Electrical data		Mechanical data	
Operating voltage, +U _R	18 26.4 V DC ¹	Dimensions	65 x 45 x 45 mm (without plug)
Current consumption	≤ 120 mA	Enclosure rating	IP 67
(without illumination and I/O)		Material, housing	Aluminium, plastic
Current consumption (without I/O)	≤ 200 mA	Material, front screen	Plastic
Protective circuits	Reverse-polarity protection, U _B /	Ambient temperature: operation	0 +50 °C²
	short-circuit protection of all outputs	Ambient temperature: storage	-20 +60 °C²
Power On Delay	Approx. 13 s after Power on	Weight	Approx. 160 g
Outputs May a start a greent (a an autout)	PNP / NPN (switchable)	Plug connections	Supply and I/O M12, 12-pin
Max. output current (per output)	50 mA, 100 mA (pin 12)	_	Ethernet M12, 4-pin
Inputs Input resistance	PNP/NPN High > U_B -1 V, Low < 3 V	Vibration and impact resistance	Data M12, 5-pin EN 60947-5-2
Encoder input	> 20 kOhm High > 4 V	violation and impact resistance	EIN 60747-3-2
Interfaces	Ethernet (LAN), RS422, RS232, EtherNet/IP, PROFINET, SensoWeb	-	
Inputs/outputs	2 inputs, 4 outputs, 4 selectable inputs/outputs		

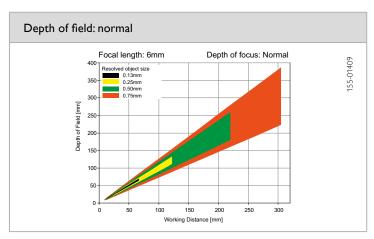
 $^{^{1}}$ Max. ripple \leq 5 V_{ss} $\,\,^{2}$ 80 % air humidity, non-condensing

Illumination	Depth of field	Part number	Article number
White	Normal	V10C-CO-A2-W6	535-91073









Accessories		
Connection cables	From Page A-46	
Illumination	From Page A-33	
Brackets	From Page A-4	
Interface accessories	From Page A-53	

Advanced vision sensor for object detection, color, 12 mm











EtherNet/IP

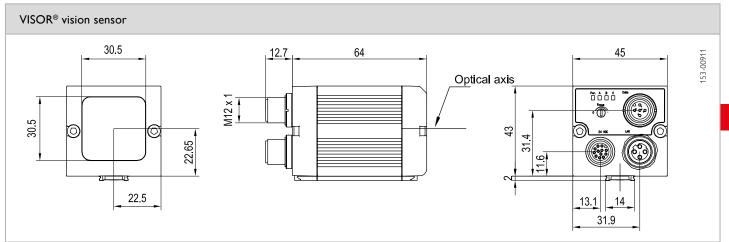
- Object detection in color
- Reliable detection of very slight color nuances or self-illuminating components
- · Powerful part finding and tracking
- User-friendly configuration and viewer software with hierarchical user rights
- Real-world engineering units and robot coordinates at a mouse click
- Encoder input

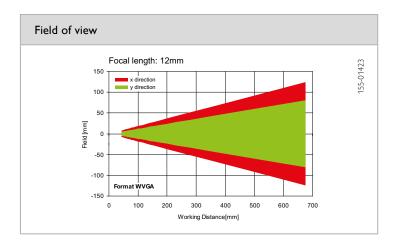
Optical data		Functions	
Resolution	736 × 480 pixels	Number of jobs / detectors	max. 255 / max. 255
CMOS	1/3", color	Detectors	Contour, pattern comparison, callipe
Integrated lens, focal length	12 mm, adjustable focal position		BLOB, contrast, brightness, grey leve
Adjustment range	30 mm to infinity		color value, color area, color list
Integrated illumination	White LEDs	Properties	Position tracking: X/Y and orientatio pattern comparison / contour:
Minimum field of view, X xY	8 x 6 mm ²		teach-in and detection of patterns a contours; calliper: distance between edges; BLOB; grey threshold, brightn evaluation of brightness; contrast: evaluation of contrast; color area: two-dimensional color inspection w adustable tolerance; color list: finding most similar colors
		Typical cycle times	Typ. 20 ms pattern comparison; typ. 30 contour; Typ. 8 ms calliper; typ. 30 m: BLOB; typ. 2 ms brightness; typ. 2 ms contrast; typ. 2 ms grey threshold; typ. ms color value; typ. 30 ms color area; typ. 2 ms color list
Electrical data		Mechanical data	
Operating voltage, +U _B	18 26.4V DC ¹	Dimensions	65 × 45 × 45 mm (without plug)
Current consumption	≤ 120 mA	Enclosure rating	IP 67
(without illumination and I/O)		Material, housing	Aluminium, plastic
Current consumption (without I/O)	≤ 200 mA	Material, front screen	Plastic
Protective circuits	Reverse-polarity protection, U _B /	Ambient temperature: operation	0 +50° C²
	short-circuit protection of all outputs	Ambient temperature: storage	-20 +60° C²
Power On Delay	Approx. 13 s after Power on	Weight	Approx. 160 g
Outputs	PNP / NPN (switchable)	Plug connections	Supply and I/O M12, 12-pin
Max. output current (per output)	50 mA, 100 mA (pin 12)		Ethernet M12, 4-pin
Inputs Input resistance	$\frac{\text{PNP/NPN High} > \text{U}_{\text{B}}\text{-1V, Low} < 3\text{V}}{\text{> 20 kOhm}}$	Vibration and impact resistance	Data M12, 5-pin EN 60947-5-2
Input resistance		vibration and impact resistance	EIN 60747-3-2
Encoder input Interfaces	High > 4 V Ethernet (LAN), RS422, RS232, EtherNet/IP, PROFINET, SensoWeb		
Inputs/outputs	2 inputs, 4 outputs, 4 selectable inputs/outputs		

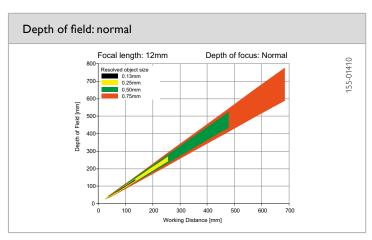
 $^{^{1}}$ Max. ripple < 5 V_{ss} 2 80 % air humidity, non-condensing

Illumination	Depth of field	Part number	Article number
White	Normal	V10C-CO-A2-W12	535-91074









Accessories		
Connection cables	From Page A-46	
Illumination	From Page A-33	
Brackets	From Page A-4	
Interface accessories	From Page A-53	

Advanced vision sensor for object detection, color, 25 mm











EtherNet/IP

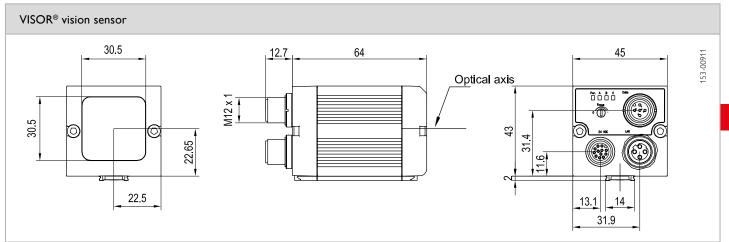
- Object detection in color
- Reliable detection of very slight color nuances or self-illuminating components
- · Powerful part finding and tracking
- User-friendly configuration and viewer software with hierarchical user rights
- Real-world engineering units and robot coordinates at a mouse click
- Encoder input

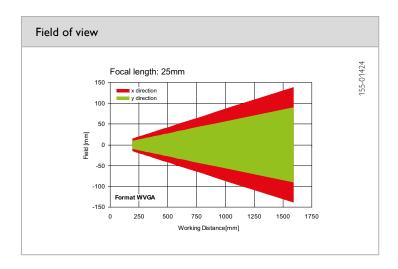
Optical data		Functions	
Resolution	736 x 480 pixels	Number of jobs / detectors	max. 255 / max. 255
CMOS	1/3", color	Detectors	Contour, pattern comparison, callipe
Integrated lens, focal length	25 mm, adjustable focal position		BLOB, contrast, brightness, grey leve
Adjustment range	140 mm to infinity		color value, color area, color list
Integrated illumination	White LEDs	Properties	Position tracking: X/Y and orientation pattern comparison / contour:
Minimum field of view, X x Y	18 x 14 mm ²		teach-in and detection of patterns a contours; calliper: distance between edges; BLOB; grey threshold, brightn evaluation of brightness; contrast: evaluation of contrast; color area: two-dimensional color inspection w adustable tolerance; color list: finding most similar colors
		Typical cycle times	Typ. 20 ms pattern comparison; typ. 30 ms contour; Typ. 8 ms calliper; typ. 30 ms BLOB; typ. 2 ms brightness; typ. 2 r contrast; typ. 2 ms grey threshold; typ. ms color value; typ. 30 ms color area; t 2 ms color list
Electrical data		Mechanical data	
Operating voltage, +U _B	18 26.4V DC ¹	Dimensions	65 × 45 × 45 mm (without plug)
Current consumption	≤ 120 mA	Enclosure rating	IP 67
(without illumination and I/O)		Material, housing	Aluminium, plastic
Current consumption (without I/O)	≤ 200 mA	Material, front screen	Plastic
Protective circuits	Reverse-polarity protection, U _B /	Ambient temperature: operation	0 +50 °C²
	short-circuit protection of all outputs	Ambient temperature: storage	-20 +60 °C²
Power On Delay	Approx. 13 s after Power on	Weight	Approx. 160 g
Outputs	PNP / NPN (switchable)	Plug connections	Supply and I/O M12, 12-pin
Max. output current (per output)	50 mA, 100 mA (pin 12)		Ethernet M12, 4-pin
Inputs	PNP/NPN High > U _B -1 V, Low < 3 V		Data M12, 5-pin
Input resistance	> 20 kOhm	Vibration and impact resistance	EN 60947-5-2
Encoder input	High > 4 V		
Interfaces	Ethernet (LAN), RS422, RS232, EtherNet/IP, PROFINET, SensoWeb		
Inputs/outputs	2 inputs, 4 outputs, 4 selectable inputs/outputs		

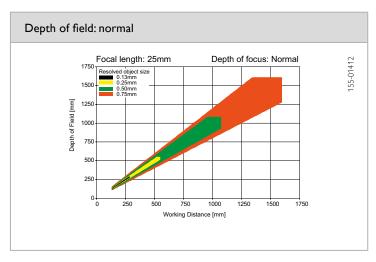
 $^{^{1}}$ Max. ripple \leq 5 V_{SS} $\,\,^{2}$ 80 % air humidity, non-condensing

Illumination	Depth of field	Part number	Article number
White	Normal	V10C-CO-A2-W25	535-91075









Accessories		
Connection cables	From Page A-46	
Illumination	From Page A-33	
Brackets	From Page A-4	
Interface accessories	From Page A-53	

Advanced vision sensor for object detection, color, C-mount











EtherNet/IP

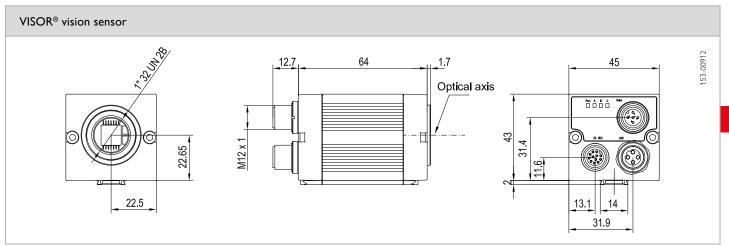
- Object detection in color
- Reliable detection of very slight color nuances or self-illuminating components
- · Powerful part finding and tracking
- User-friendly configuration and viewer software with hierarchical user rights
- Real-world engineering units and robot coordinates at a mouse click
- Encoder input

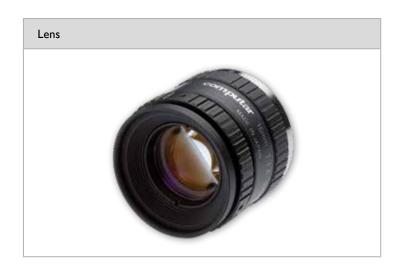
Optical data		Functions	
Resolution	736 x 480 pixels	Number of jobs / detectors	max. 255 / max. 255
CMOS	1/3", color	Detectors	Contour, pattern comparison, callipe
Integrated lens, focal length	C-Mount		BLOB, contrast, brightness, grey level
Adjustment range	Dependent on lens		color value, color area, color list
Integrated illumination	None	Properties	Position tracking: X/Y and orientatio
Minimum field of view, X x Y	Dependent on lens		pattern comparison / contour: teach-in and detection of patterns at contours; calliper: distance between edges; BLOB; grey threshold, brightn evaluation of brightness; contrast: evaluation of contrast; color area: two-dimensional color inspection with adustable tolerance; color list: finding most similar colors
		Typical cycle times	Typ. 20 ms pattern comparison; typ. 30 ms contour; Typ. 8 ms calliper; typ. 30 ms BLOB; typ. 2 ms brightness; typ. 2 n contrast; typ. 2 ms grey threshold; typ. 2 ms color value; typ. 30 ms color area; ty 2 ms color list
Electrical data		Mechanical data	
Operating voltage, +U _B	18 26.4V DC ¹	Dimensions	65 x 45 x 45 mm (without plug)
Current consumption	≤ 120 mA	Enclosure rating	IP 65 ²
(without illumination and I/O)		Material, housing	Aluminium, plastic
Current consumption (without I/O)	≤ 200 mA	Material, front screen	Plastic
Protective circuits	Reverse-polarity protection, U _B /	Ambient temperature: operation	0 +50 °C³
	short-circuit protection of all outputs	Ambient temperature: storage	-20 +60 °C³
Power On Delay	Approx. 13 s after Power on	Weight	Approx. 160 g
Outputs	PNP / NPN (switchable)	Plug connections	Supply and I/O M12, 12-pin
Max. output current (per output)	50 mA, 100 mA (pin 12)		Ethernet M12, 4-pin
Inputs	PNP/NPN High > U_B -1 V, Low < 3 V	\/:\	Data M12, 5-pin EN 60947-5-2
Input resistance	> 20 kOhm	Vibration and impact resistance	EIN 60947-5-2
Encoder input Interfaces	High > 4V Ethernet (LAN), RS422, RS232, EtherNet/IP, PROFINET, SensoWeb		
Inputs/outputs	2 inputs, 4 outputs, 4 selectable inputs/outputs		

 $^{^{1}}$ Max, ripple < 5 $\rm V_{ss}$ 2 With LPT45 C-mount protective casing 3 80 % air humidity, non-condensing

Part number	Article number	
V10C-CO-A2-C	535-91076	







	LO C 8	LO C 12	LO C 16	LO C 25	LO C 35	LO C 50	LO C 75
Focal length Article number	8 mm	12 mm	16 mm	25 mm	35 mm	50 mm	75 mm
	526-51513	526-51514	526-51515	526-51516	526-51525	526-51113	526-51116

Accessories				
Connection cables	From Page A-46			
Illumination	From Page A-33			
Lenses	From Page A-28			
Brackets	From Page A-4			
Interface accessories	From Page A-53			