

# TDI

## **TURBOTWIN™**

### Model T100-F

#### **TURBOTWIN™ Model T100-F** **ENGINE AIR STARTERS**

- The TDI *TURBOTWIN* T100-F starter is suitable for starting either gas or diesel models up to 50 liters (3000 CID). see installation and selection guidelines. This includes Caterpillar 3412, Cummins NVH-1200 series, Detroit Diesel 16V92 and 8V149 engines.
- The turbine motor used in the model T100-F is the same rugged design used in the complete line of *TURBOTWIN* starters. Properly installed, the *TURBOTWIN* motor is highly resistant to damage caused by wet or hard contaminated drive air/gas.
- Installation requires only a starter relay valve (recommend TDI *TURBOVALVE*), and operation within each starter model recommended maximum pressure. The T100-F features modular construction and individual parts are easily serviced. This provides T100-F users with simple and low cost starter repair and overhaul in the future. The T100-F air starter requires no control lines or electrical wiring for its operation, therefore the unit is ideal for remote start or "black" start conditions or applications.
- The T100-F's efficient twin-turbine motor now delivers more torque using less air/gas than previous starter designs. The T100-F is offered in both standard pressure (6 nozzle) and low pressure (12 nozzle) versions.
- The gear train and bearings are factory grease-packed for the life of the starter, therefore it requires no maintenance. There are no rubbing parts, so there is no external lubrication required. Lubricator problems, installation expense, system maintenance, and the messy and hazardous oil film around the starter exhaust can be eliminated.
- *TURBOTWIN* T100-F starters are constructed from durable, corrosion resistant, and high quality materials. Major components are made from high strength aluminum or steel alloy. As with all *TURBOTWIN* T100 Series starters, there are no plastic parts inside.
- The T100-F can be used over a wide range of drive pressures from 30 psig (2 BAR) to 150 psig (10 BAR). It is suitable for operation on either compressed air or natural gas. The lightweight, 42 Lb. (19 KG) unit is capable of delivering over 44 HP (33 kW) of cranking power at only 150 psig (10 BAR).

**APPLICATION  
VERSATILITY**

**CONTAMINATED  
SUPPLY AIR/GAS**

**SIMPLICITY**

**LOW AIR  
CONSUMPTION**

**NO MAINTENANCE  
DESIGN and  
ENVIRONMENTALLY  
SAFE**

**HEAVY DUTY  
CONSTRUCTION**

**BROAD RANGE of  
OPERATION**

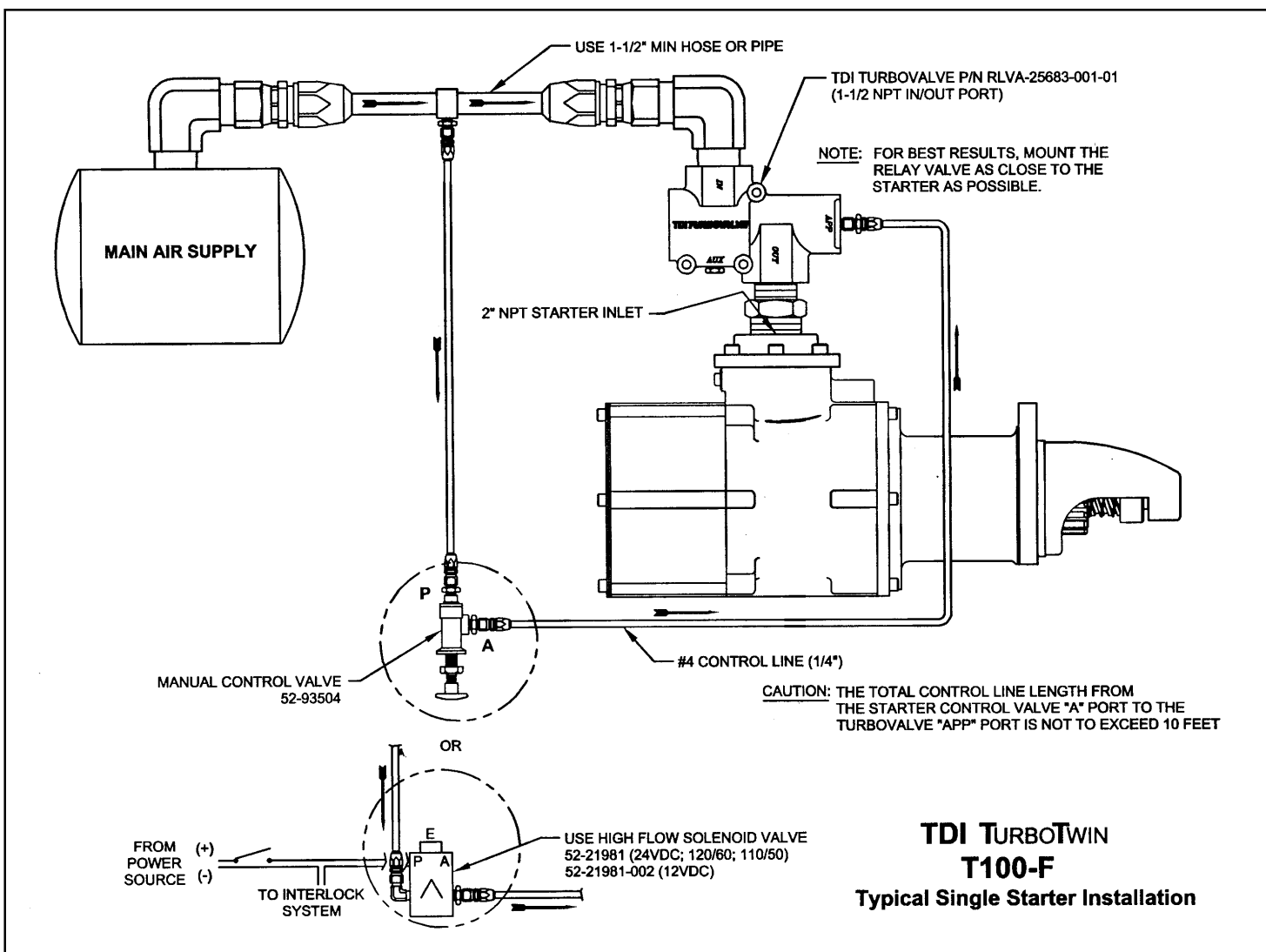
from **TECH DEVELOPMENT INC.**

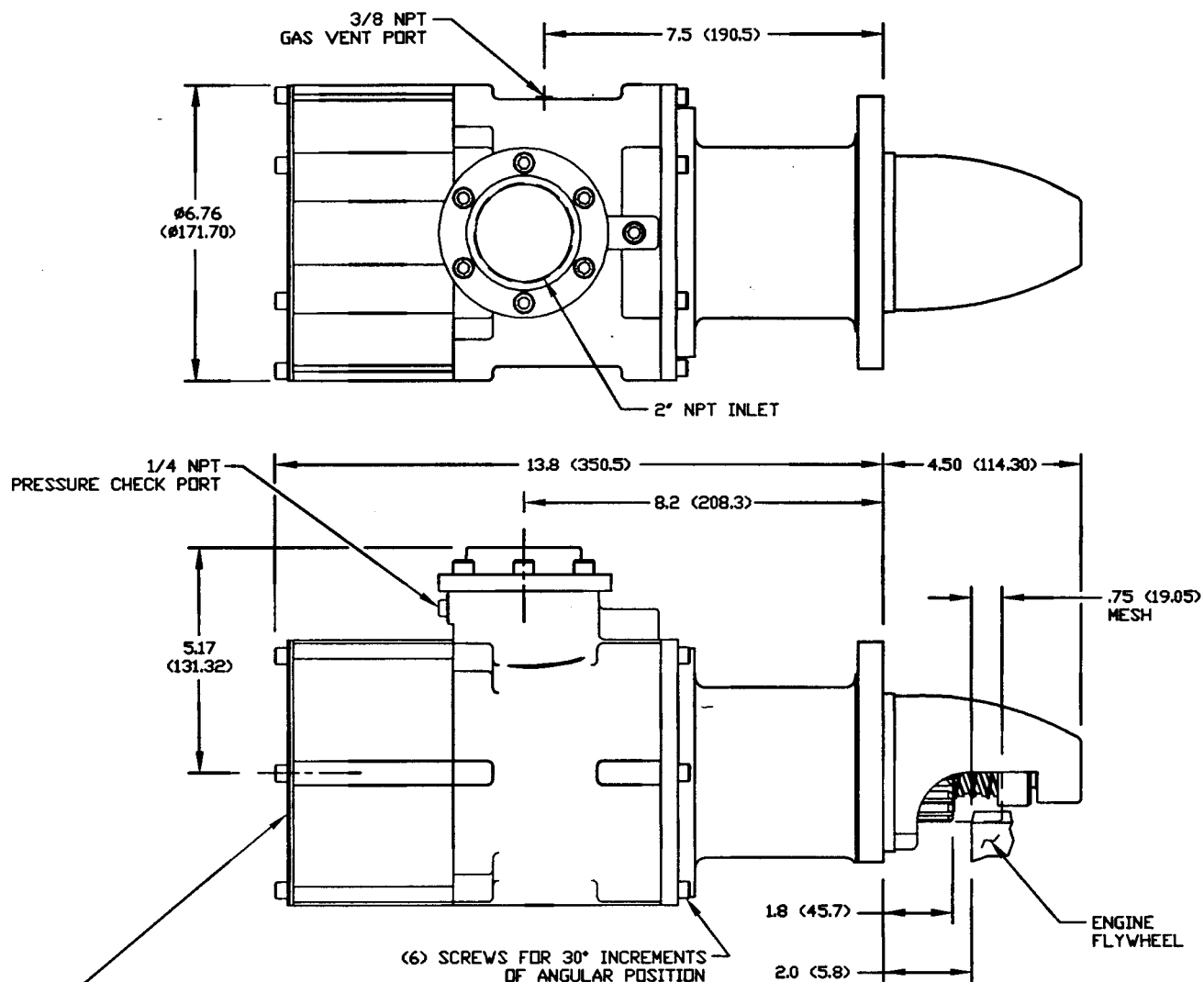
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- The high horsepower of the turbine air motor combined with a planetary gear speed reducer results in a very efficient and reliable unit. A pair of axial flow turbines coupled to a planetary gear reduction set powers the *TURBOTWIN* T100-F. The T100-F models incorporate an inertia drive coupled to the starter gearbox drive train to provide a means of engaging and disengaging the pinion from the engine ring gear.
- Tech Development Inc. introduced the first turbine technology for starting industrial engines in 1979. The *TURBOTWIN* T100-F starters feature an innovative and more reliable turbine motor than anything on the market today. The *TURBOTWIN* T100-F is the result of TDI's continuing turbine starter design innovations.

## DESCRIPTION OF OPERATION

## DEVELOPMENT HISTORY





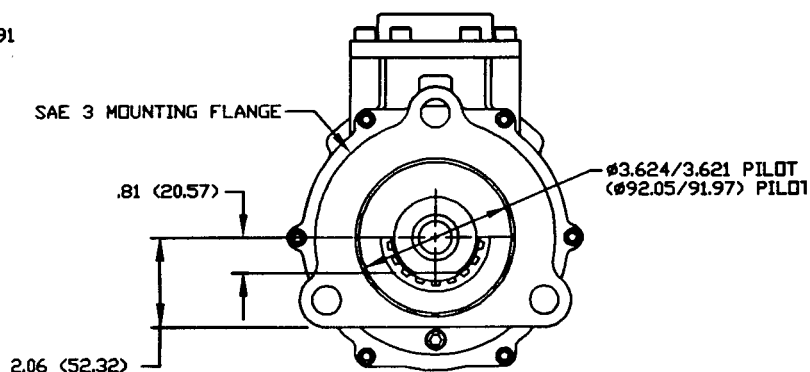
EXHAUST SCREEN GUARD (2-28175, FOR AIR ONLY) SHOWN

OTHER EXHAUST OPTIONS:

EXHAUST CLOSURE PLATE T100-27068  
 3" NPT MALE 90° ELBOW P/N T100-27900  
 MUFFLER (SHORT) P/N T100-27075  
 MUFFLER (LONG) P/N T100-27074  
 4" STRAIGHT PIPE FITTING P/N T100-27791

LH (CCW) ROTATION      RH (CW) ROTATION

**DIMENSIONAL DATA**  
**TDI TurboTwin**  
**T100-F**



from **TECH DEVELOPMENT INC.**

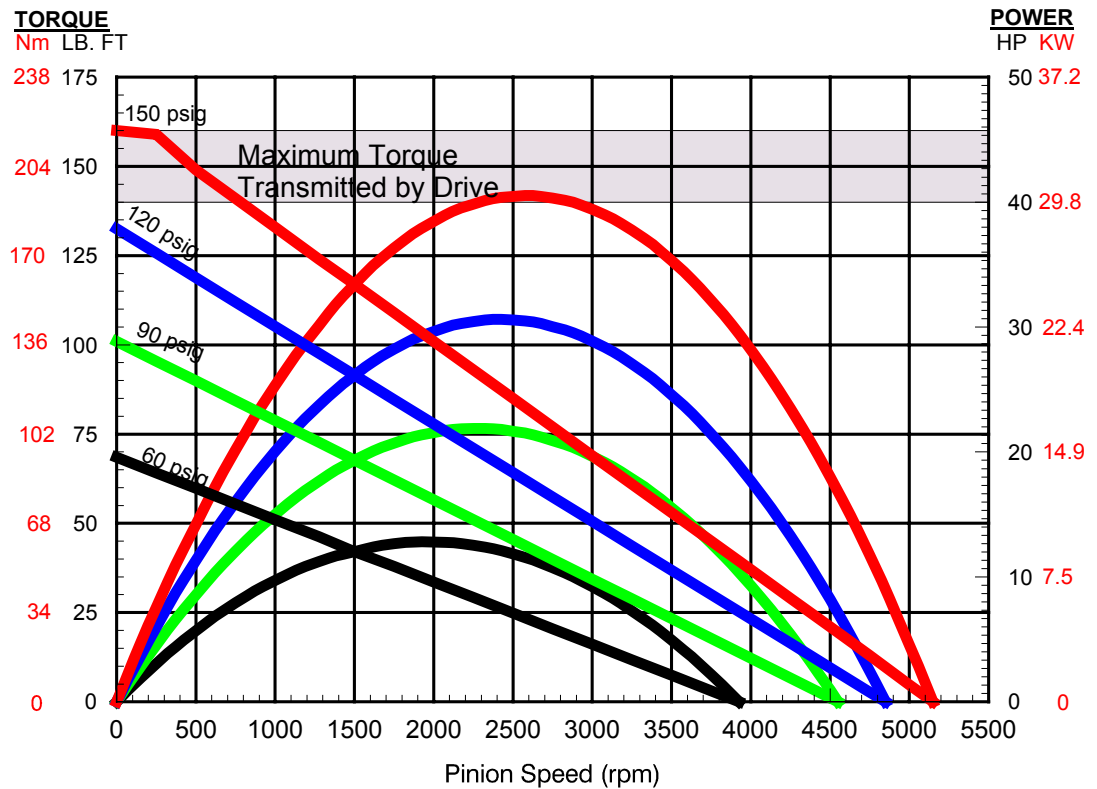
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# **TDI *TURBO*TWIN** **T100-F** **PERFORMANCE** **CURVES**

Model: T106-F  
 6 Nozzles  
 70° F Compressed Air  
 7.5:1 Gear Ratio

INLET Pressure	FLOW (Scfm)	FLOW (Nm <sup>3</sup> /h)
60 PSIG	310	527
90 PSIG	430	731
120 PSIG	550	935
150 PSIG	680	1156



Model: T112-F  
 12 Nozzles  
 70° F Compressed Air  
 7.5:1 Gear Ratio

INLET Pressure	FLOW (Scfm)	FLOW (Nm <sup>3</sup> /h)
30 PSIG	370	629
60 PSIG	610	1037
90 PSIG	860	1462

