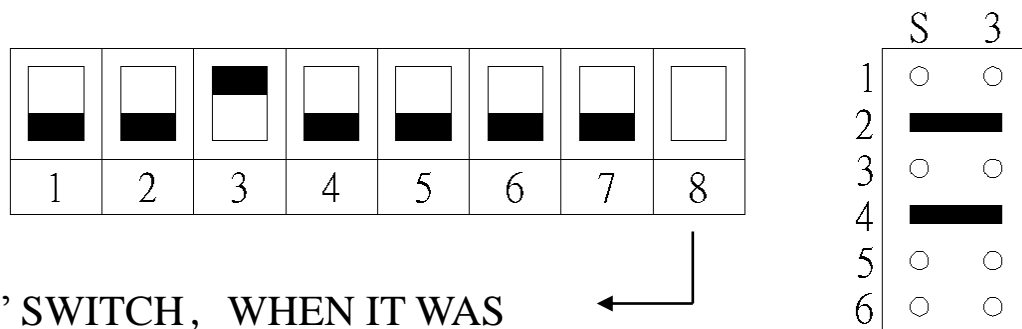# SETTING OF OVERFEED METER（EG-P2N）
AND INSTRUCTION MANUAL

（1）ARRANGEMENT OF SW1 DIP SWITCH AND SHORT CHIP：

"LOCK ON" SWITCH， WHEN IT WAS SWITCHED TO"ON"， IT CAN BE SET H. L. ONLY.

（2）DESCRIPTION OF CODE （IT WILL DISPLAY IN FOLLOWING SEQUENCE AT THE FACE BOARD）：

S BASIC RATIO VALUE。

H SETTING OF HIGH LIMIT AL2。

L SETTING OF LOW LIMIT AL1。

t BASIC TIME BASE OF VALTAGE， CURRENT， FREQUENCY， IT HAS BEEN SET BEFORE SHIPMENT（EACH UNIT ID IS 1ms）

U ACCELERATING TIME BASE OF SPEED SETTER（EACH INCREMENT UNIT IS 1ms）， WHEN SET "0"， IT IS 0.5ms。

d DECELERATING TIME BASE OF SPEED SETTER（EACH DECREMENT UNIT IS 1ms）， WHEN SET "0"， IT IS 0.5ms。

P SHIFTING OF DECIMAL POINT(0～4 DIFFERENT SETTING)：

  0 ALL INTEGERS， NO DECIMAL。

  1 DECIMAL POINT IN ZERO INTEGER。

2 FOLLOWING DECIMAL POINT HAVE ONE INTEGER。

3 FOLLOWING DECIMAL POINT HAVE TWO INTEGER。
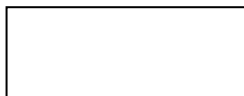
4 FOLLOWING DECIMAL POINT HAVE THREE INTEGER。

※ IF YOU WANT TO ADJUST THE DISPLAY VALUE OF PROPORTION，PLEASE CHANGE" **5** "FIGURE." **5** "FIGURE IS BIG，IT MEANS DISPLAY VALUE IS BIG.
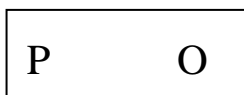
（3）EXAMPLE FOR OPERATING EXPLANATION：

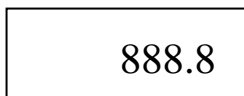CHANGE " **5** "FIGURE 99，TO 120，" **Ŀ** "FIGURE 1000，WILL BE CHANGED TO 2000。

SW1 DIP SWITCH NO.8 IS PUT TO "OFF" POSITION
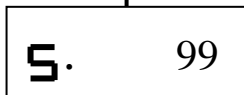
SWITCH ON POWER SUPPLY

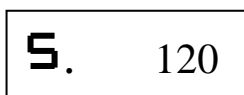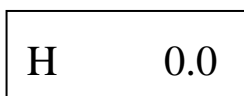P   O   WHEN POWER ON，DISPLAYING THIS SYMBOL MEANS NORMAL.

888.8   PRESS SET ▲ ▼ SIMULTANEOUSLY，WHEN IT REACH FIGURE DISPLAY，RELEASE THEABOVE 3 KEYS.

5.   99   WHEN THIS SYMBOL DISPLAYING，START TO SET PARAMETERS
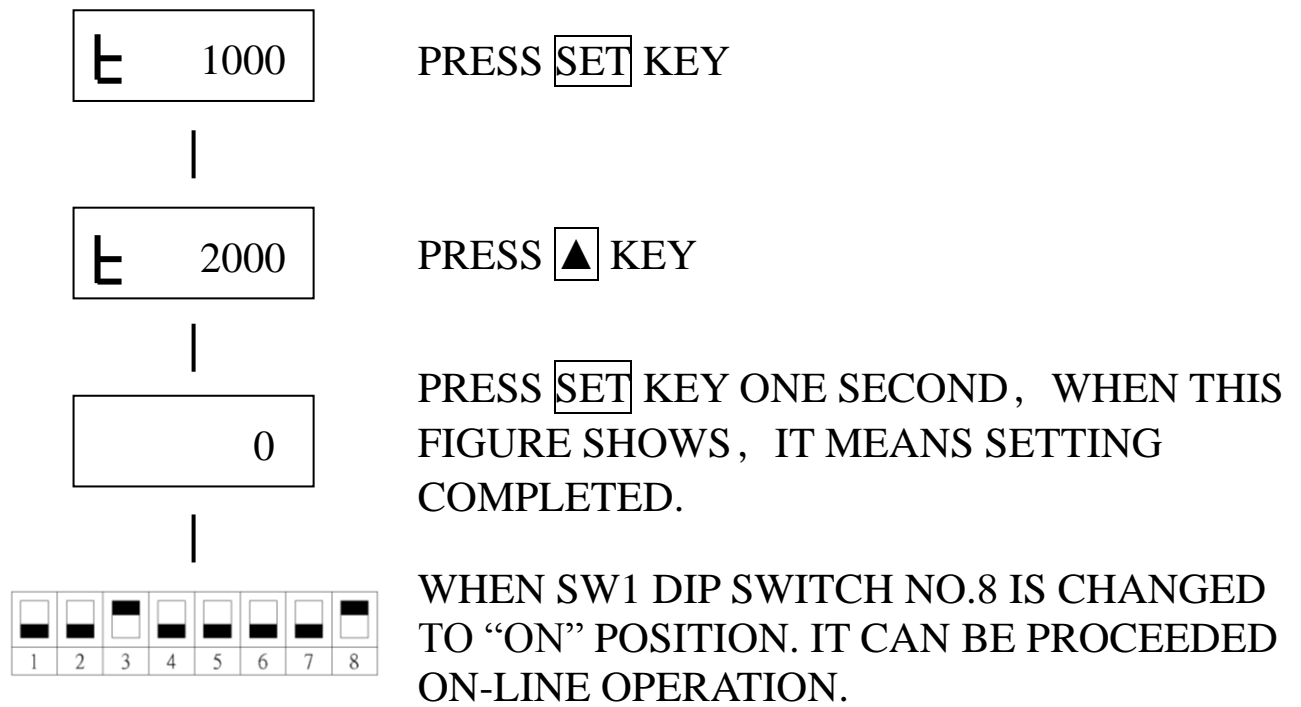
5.   120   PRESS ▲ KEY

H   0.0   PRESS SET KEY

| ⊢ 1000 |

PRESS SET KEY

| ⊢ 2000 |

PRESS ▲ KEY

| 0 |

PRESS SET KEY ONE SECOND， WHEN THIS FIGURE SHOWS， IT MEANS SETTING COMPLETED.

WHEN SW1 DIP SWITCH NO.8 IS CHANGED TO "ON" POSITION. IT CAN BE PROCEEDED ON-LINE OPERATION.

（4）EXTERNAL WIRING DIAGRAM